

Collet FAHRION GERC-BMD Operating Instructions

Please note the following information when using the FAHRION GERC-BMD collet:

- The collet should be tightened to the maximum tightening torque of the clamping nut.
 This depends on the collet chuck used and the values can be found in the operating instructions of the collet chuck manufacturer.
- Clamping down is not possible (only clamps the respective nominal diameter). Tool shank clamping tolerance: h8
- The collet is maintenance-free. It has the proven FAHRION|Protect coating for long-lasting quality.
- The tool shank must cover the entire clamping bore, otherwise the collet is no longer sealed.



Tool shank covers the entire clamping bore

SEALED



Tool shank covers NOT the entire clamping bore

NOT SEALED





• Weldon shanks cannot be used if sealing is required.



NOT SEALED



If any questions, problems, suggestions etc. should arise:

Please call us or send us an e-mail.

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